

# Measurement of Thermal Conductivity of TiO<sub>2</sub> Thin Films Using 3 $\omega$ Method

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TiO<sub>2</sub> film has been used in many industrial components such as laser filters, protection mirrors, chemical sensors, and optical catalysts. Therefore, the thermal properties of TiO<sub>2</sub> thin films are important in, e.g., reducing the thermal conductivity of ceramic coatings in gas turbines and increasing the laser damage threshold of antireflection coatings. The thermal conductivity of four kinds of TiO<sub>2</sub> thin films, prepared by dc magnetron sputtering, was measured using the 3 $\omega$  method in the temperature range from 80 K to room temperature. The results showed that the thermal conductivity of TiO<sub>2</sub> thin films strongly depends on the thickness and the microstructure of the films. The films with smaller grain size and thinner thickness have smaller thermal conductivities.

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**KEY WORDS:** 3 $\omega$  method; thermal conductivity; thermal resistance; thin film; TiO<sub>2</sub> film.

## 1. INTRODUCTION

The determination of the thermal conductivity is of great interest because it contains information about the microstructure of materials, and therefore contributes to an analysis of the performance of various devices, such as thermoelectric power generators and thermoelectric coolers. Optical coatings for high power laser applications [1] are another example where heat transport of a thin film is crucial in the system performance. Data for the thermal conductivity of oxide films often show large variation between different investigations [2–5], and this reveals the difficulty in obtaining

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reliable data for thin films. In the case of thin films or superlattices, the transport properties can be considerably different from equivalent bulk materials and show large scatter depending on sample preparation.

Unfortunately, thermal conductivity measurements are difficult on a two-dimensional structure because problems arise mainly from thermal radiation and heat loss in the temperature measurement. The use of a thin metal strip as both heater and thermometer and an ac current in the  $3\omega$  method can overcome these difficulties [6]. Although the  $3\omega$  method has originally been developed for the thermal conductivity measurement of isotropic bulk materials exhibiting low thermal conductivity values, this method was successfully applied to thermal conductivity measurement of thin films deposited on high thermal conducting substrates [7].

In this paper, we describe our study of the thermal conductivity of  $\text{TiO}_2$  films by the  $3\omega$  method and the heat transport behavior of highly disordered  $\text{TiO}_2$  thin films.  $\text{TiO}_2$  film has been used in many industrial parts such as a laser filter, protection mirror, chemical sensor, and optical catalyst. Therefore, thermal properties of  $\text{TiO}_2$  thin films are important in, e.g., reducing the thermal conductivity of ceramic coatings in gas turbines and increasing the laser damage threshold of antireflection coatings.

## 2. PRINCIPLE OF MEASUREMENT

The sample geometry is shown in Fig. 1. When an ac electric current of angular frequency  $\omega$  is applied across the heater, it generates Joule heating at  $2\omega$ . Two pads are the connections for current leads and voltage leads. A gold strip is used as a heater and thermometer because it is not susceptible to oxidation and has suitable electrical resistivity.

If the amplitude of sinusoidal heating is  $P$ , the temperature distribution in the substrate can be calculated as a superposition of temperature modulations by the infinitesimal line heaters. The solution given by Carslow and Jaeger [8] for the temperature modulation by a line heater of infinitesimally narrow width is proportional to  $K_0(qr)$ , where  $r$  is the distance from the heater,  $K_0(x)$  is the modified Bessel function of zeroth order, and  $q$  is defined as [6]

$$q^2 = \frac{2i\omega C}{\kappa} \quad (1)$$

where  $C$  and  $\kappa$  are the heat capacity and thermal conductivity of the sample, respectively. Integrating the solution by varying the position of infinitesimal heaters over the width of the flat heater, the temperature

oscillation amplitude  $T_{ac}$  at the heater can be obtained in the Fourier  $k$  space as

$$T_{ac} = \frac{P}{l\pi\kappa} \int_0^\infty \frac{\sin^2(kb) dk}{(kb)^2 \sqrt{k^2 + q^2}} \quad (2)$$

A geometrical effect of metal line as a thermal conductor is also neglected in order to get the relation in simpler form. The agreement between calculated and measured  $T_{ac}$  shows that this approximation seems to be valid. If the width of the heater is small enough to satisfy the condition  $qb \ll 1$ , Eq. (2) can be approximated by  $-\ln(qb) + \text{const}$ . Also, if the heat capacity and thermal conductivity are both real values,  $q^2$  becomes purely imaginary. Then, we can divide  $T_{ac}$  into real and imaginary parts to distinguish in-phase and out-of-phase oscillations of temperature as follows:

$$\frac{l\pi\kappa}{P} T_{ac} = -\ln(qb) + \eta = -\frac{1}{2} \ln\left(\frac{2\omega b^2 C}{\kappa}\right) + \eta - \frac{\pi}{4} i \quad (3)$$

where  $\eta$  is a constant.

Finally, thermal quantities can be calculated from  $V_{3\omega}$ —the measured rms value of 3 $\omega$  voltages. The  $V_{3\omega}$  ( $= V'_{3\omega} + iV''_{3\omega}$ ) is related with the temperature oscillation  $T_{ac}$  as

$$\begin{aligned} V_{3\omega} &= \frac{\omega}{2\pi} \int_0^{2\pi/\omega} I(t) R(t) \cos(3\omega t) dt \\ &= \frac{\omega}{2\pi} \int_0^{2\pi/\omega} 2I_0 \cos \omega t \left[ R + \frac{dR}{dT} T_{ac} \cos(2\omega t) \right] \cos(3\omega t) dt \\ &= \frac{I_0 \alpha}{2} T_{ac}, \end{aligned} \quad (4)$$

where  $\alpha$  is the temperature coefficient of the resistance  $R$  of the heater and  $I_0$  is the rms value of the electric current along the heater generating a power of  $P = I_0^2 R$ . Equation (3) can be rewritten in terms of  $V'_{3\omega}$  as

$$\kappa = -\frac{I_0^3 R \alpha}{4\pi l} \frac{d \ln \omega}{dV'_{3\omega}} \quad (5)$$

We consider now the case when a thin film with a lower thermal conductivity than the substrate is located between the substrate and the strip.

**Table I.** Description of the Prepared TiO<sub>2</sub> Thin Film Samples

Sample Number	Thickness of Film (nm)	Growth Temperature (°C)
1	150	150
2		30
3	80	150
4		30

The increase of temperature oscillation of the film  $\Delta T_f$  can be expressed in terms of a thermal conductivity of film  $\kappa_f$  [9]:

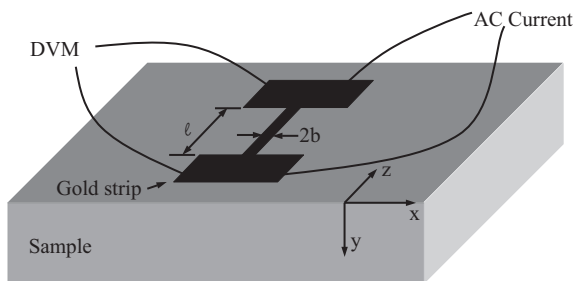
$$\Delta T_f = \frac{Pd}{2b\kappa_f} \quad (6)$$

where  $d$  is the film thickness.

### 3. EXPERIMENTS

Four kinds of TiO<sub>2</sub> thin film samples were prepared with two thicknesses of 150 and 80 nm at different substrate temperatures for the thermal conductivity measurements. TiO<sub>2</sub> thin films were prepared by dc magnetron sputtering. During sputtering, the gas pressure of Ar and O<sub>2</sub> mixture was  $3.5 \times 10^{-3}$  torr and the O<sub>2</sub> fraction (O<sub>2</sub>/(O<sub>2</sub>+Ar)) was 4 to 10%. Table I summarizes the prepared samples.

As in Fig. 1, a narrow gold metal strip and the rectangular pads are evaporated onto the sample through a stainless steel mask and the lead lines are electrically connected to the pads. The samples mounted in the sample holder by low temperature epoxy and lead lines are connected to the pads using silver paste. Then, the metal strip is connected to the current and voltage lead lines with a four-probe type coupling. The width of the



**Fig. 1.** Shape of a prepared sample.

heater pattern is about  $60\ \mu\text{m}$ , and its length is 4 mm. Gold is preferred as a heating element because it is not susceptible to oxidation and has suitable electrical resistivity as a heater and temperature sensor.

The measurement circuit is shown in Fig. 2. Since the  $\omega$  component of the ac voltage at the heater causes a spurious signal at the lock-in amplifier, a Wheatstone bridge is used.  $R_1$  and  $R_2$  are fixed resistances, and  $R_v$  and  $R_s$  are the rheostat resistance and resistance of the gold pattern, respectively. Since  $R_2$  and  $R_v$  are a few tens of  $\text{k}\Omega$  and  $R_1$  and  $R_s$  are a few tens of  $\Omega$ , most of the current flows through  $R_1$  and  $R_s$ . In the experimental apparatus of Fig. 2, to balance the bridge circuit, we adjusted the value of  $R_v$  to suppress the signal of  $\omega$  and then to separate only the  $3\omega$  component of the voltage signal. In order to prevent rapid temperature variation and to maintain a thermally stable state, the sample is put into the capsule whose temperature is controlled by the temperature controller LakeShore 330 over the temperature range from liquid nitrogen to room temperature. Using an EG&G 5302 lock-in amplifier, the amplitude and phase of  $3\omega$  signal voltage were measured through the third harmonic mixer in the lock-in amplifier. All the apparatus were controlled by GPIB card and LabView control program.

#### 4. RESULTS AND DISCUSSION

In this experiment, it is necessary to know the variation of the resistance of a strip for measurement of the exact thermal conductivity as a

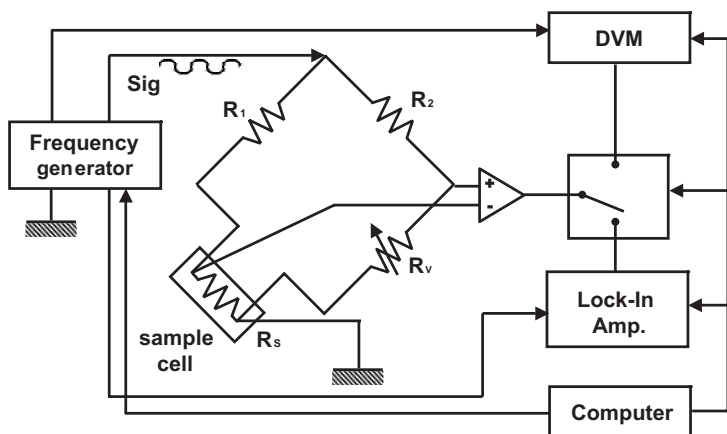


Fig. 2. Schematic of the apparatus for  $3\omega$  thermal conductivity measurements.

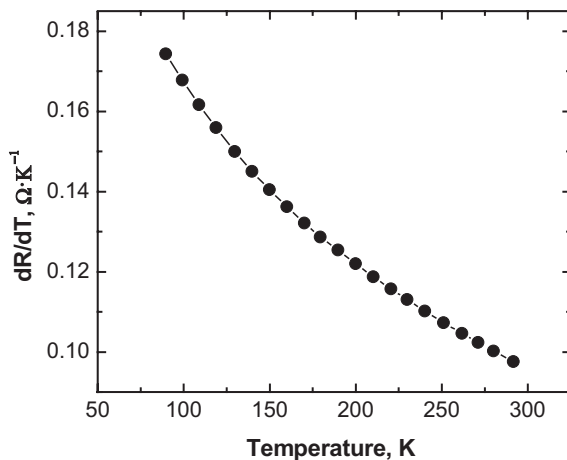


Fig. 3. Measured variation of  $dR/dT$  as a function of temperature.

function of temperature. Figure 3 shows the measured  $\frac{dR}{dT}$  of a strip as a function of temperature. During the deposition of the gold strip, the TCR, defined as  $\frac{1}{R} \frac{dR}{dT}$ , and the resistance could be changed for many other reasons such as an impurity; therefore, it has to be checked accurately.

In Fig. 4, the experimental values are obtained from the silicon substrate coated with the  $\text{TiO}_2$  layer and the expected values are calculated from the assumption that only the substrate contributes to the oscillation

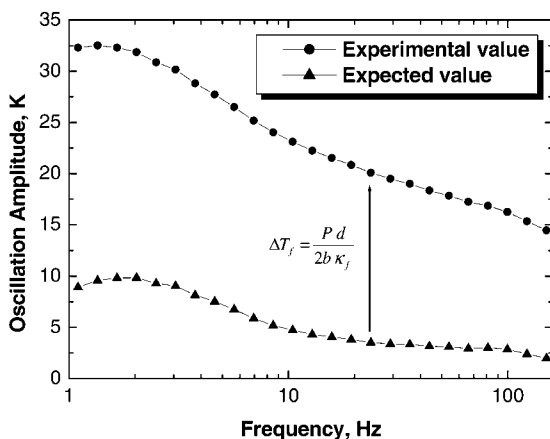


Fig. 4. Variation of oscillation amplitude with frequency.

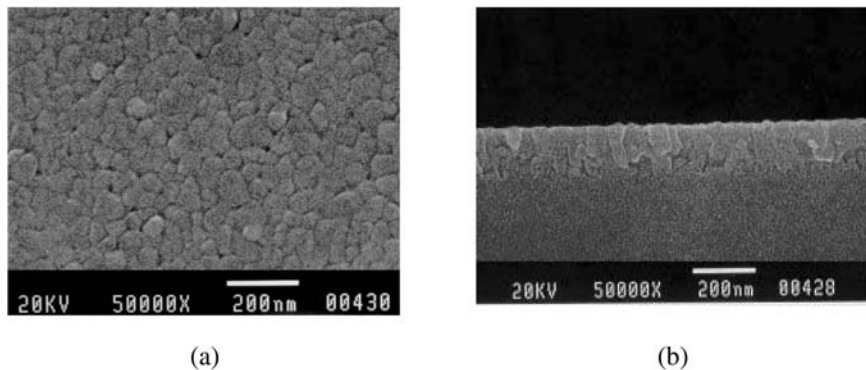


Fig. 5. Microphotograph of (a) surface and (b) side of TiO<sub>2</sub> thin film sputtered on Si with 150 nm thickness.

amplitude in Eq. (3). Assuming the TiO<sub>2</sub> layer acts as a thermal resistance, the through-plane thermal conductivity of the film can be calculated using Eq. (6).

Figure 5 shows SEM microphotographs of sputtered TiO<sub>2</sub> thin film sample 1. The thickness of the film was about 150 nm, and the average grain size was about 50 nm. The grain size of sample 2 (for which we did not obtain a clear image) has a smaller value than that of sample 1 because of a lower growth temperature. We observed significant changes in the average grain size because of the temperature of the substrate.

Figure 6 shows the measured thermal conductivity of TiO<sub>2</sub> films with several other literature data [10] and a reference value of bulk TiO<sub>2</sub> [11]. As the temperature increases, the thermal conductivities of samples 1 to 4 increase and reach a maximum at about 250 K and then begin to decrease, showing a different trend compared to literature values that increase gradually. This is assumed to be caused by the fact that the grain size of our samples changes while the film thickness changes as shown qualitatively in Fig. 5, and it needs additional quantitative investigation and analysis. All of the measured values are in the range from 1 to 10 W·m<sup>-1</sup>·K<sup>-1</sup> which agrees with the literature values.

From the result, we can see that films grown at lower temperature have lower thermal conductivities and this may be due to the increased phonon scattering with smaller grain size. Therefore, the thermal conductivity of TiO<sub>2</sub> films strongly depends on the growth temperature and begins to approach the thermal conductivity of bulk TiO<sub>2</sub> ceramics when  $T \approx 350$  K. The results of Lee and Cahill [10] show that the thermal conductivity of sputtered films depends on the deposition temperature and approaches the thermal conductivity of bulk ceramics when  $T_s \cong 400$  K.

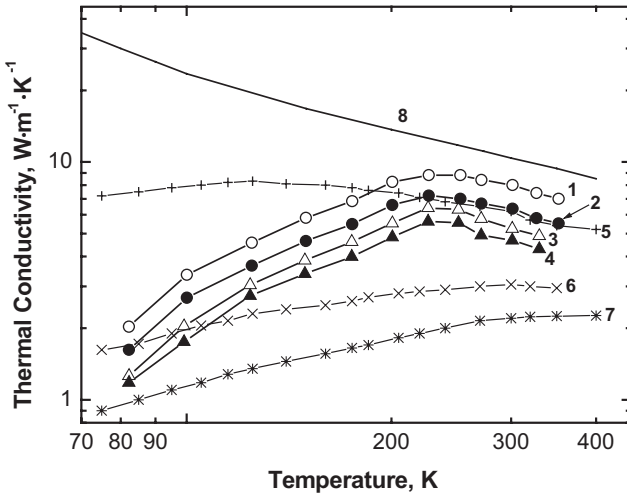


Fig. 6. Measured thermal conductivities of  $\text{TiO}_2$  thin film samples compared with several other literature data and a reference value of bulk  $\text{TiO}_2$ . 1 to 4: our samples 1 to 4, respectively; 5: film deposited at  $400^\circ\text{C}$  [10]; 6: film deposited at  $250^\circ\text{C}$  [10]; 7: amorphous sample [10]; 8: recommended values for  $\text{TiO}_2$  single crystals [11].

The thickness-dependent thermal conductivity of samples may be due to the effect of the thermal resistance of the interface between the dielectric layer and Si substrate and between the strip and dielectric layer. Because of phonon boundary scattering at the interface between the film and substrate, the thermal resistance for the case of films of smaller thickness increases at the interface between the film and substrate. This effect produces a smaller thermal conductivity. The theoretical explanation has been examined by Swartz and Pohl [12]. The thermal resistance  $R_i$  at the interface was expressed as  $\kappa_a = \frac{\kappa_i}{1 + R_i \kappa_i / d}$  by Lee and Cahill [13] and Yamane [14], where  $\kappa_i$  is the intrinsic thermal conductivity assumed to be constant and independent of thickness and  $\kappa_a$  is the measured, thickness-dependent thermal conductivity found from Eq. (6). The thermal resistance for the interface of the  $\text{TiO}_2$  film at 250 K was calculated using the estimated value of  $12 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$  as  $\kappa_i$  for several curve fits with this equation. We found that the thermal resistances of the samples were in the range of  $10^{-9}$  to  $10^{-8} \text{ K} \cdot \text{m}^2 \cdot \text{W}^{-1}$  at 200 K. The thermal resistances at other temperatures can be found in the same way.



## 5. CONCLUSIONS

We have prepared TiO<sub>2</sub> thin films on Si using dc magnetron sputtering and measured the thermal conductivity using the 3 $\omega$  method in the temperature range from 80 K to room temperature. We have observed that the thermal conductivity of TiO<sub>2</sub> thin films deposited at higher growth temperatures has a large thermal conductivity. Thus, we suppose that the temperature of the substrate may affect the thermal conductivity of the thin film. We have also observed that the thermal conductivity of TiO<sub>2</sub> thin films depends on the thickness of the film and the microstructure of the films. The samples with smaller grain size and thinner thickness have smaller thermal conductivities.

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